

Other tour dates are available in September and October prices may vary



Great Trains & Grand Canyons

BOOKING DISCOUNT

Save \$50 Per Person \$100 Per Couple*

September 8, 2024

NO RISK DEPOSIT NO CHANGE FEES

Book Now and your Deposit is Risk Free with No Change Fees until Final Payment Due Date! See back for details**



TOUR RATES:

Booking Discount*: \$2525 pp double **Regular Rate:**



\$2575 pp double

6 Days

Single Supplement: +\$875

*See Reservation Info for Booking Discount details



Great Trains & Grand Canyons

DAY 1: PHOENIX - SEDONA

Arrive at the Phoenix Airport and meet your Tour Director. Board a deluxe motorcoach and travel north to beautiful Sedona. This upscale resort, retirement and artist community is set amongst the red-hued rocks of Oak Creek Canyon. Your home for the next five nights is a picturesque property in the Sedona area. Tonight enjoy a Welcome Dinner with fellow travelers. Overnight: Sedona 🗙 (D)

DAY 2: SEDONA

Start a great day with a Sedona Trolley Tour featuring the Chapel of the Holy Cross and Airport Mesa for spectacular views of the Sedona area. The trolley guide will give you insight into the various rock formations, indigenous vegetation and history of this remarkable area. Later visit Uptown Sedona and the Spanish- Mexican Village of **Tlaguepague** to explore these wonderful areas full of art galleries shopping opportunities and restaurants.

Maybe take an optional Guided Jeep Tour into the Sedona backcountry. This evening enjoy Sedona at your own pace.

Overnight: Sedona **(B)**

DAY 3: GRAND CANYON

Begin an unforgettable day with a drive through amazing Oak Creek Canyon, a sixteen mile long canyon known for its spectacularly colored white, yellow and red cliffs dotted with pine, cypress and juniper. Then arrive in Williams to board the Grand Canyon Railway for a nostalgic two-hour train journey that delivers you to the awe-inspiring South Rim of Grand Canvon National Park for free time and lunch on your own. Six million years in the making the Grand Canyon's dynamic colors and textures inspire reflection at nature's power and beauty. Later board your motorcoach to see the Grand Canyon from other points of interest. Stop in Flagstaff for dinner before returning to Sedona. Overnight: Sedona 🛞 (B,D)

DAY 4: MONTEZUMA CASTLE - JEROME - VERDE CANYON RAILROAD

This morning visit the Montezuma Castle National Monument which contains ruins of a cliff dwelling built in the 12th and 13th centuries by the Sinagua Indians. Later visit the old mining town of Jerome, once a virtual ghost town, now restored with shops, museums and art galleries. Next travel to Clarkdale to board the Verde Canyon Railroad also known as the Wilderness Train. The spectacular four-hour ride in a First Class Railcar takes you between two national forests, past crimson cliffs, over old-fashioned trestles and through a 680-foot tunnel. Early evening return to Sedona. 😪 (B)

Overnight: Sedona

DAY 5: DAY AT LEISURE - BLAZIN' M RANCH

Today is at leisure in Sedona. Enjoy the wonderful amenities of your resort. Maybe spend the day shopping, sightseeing on your own or on a local golf course. An optional tour will be available. This evening experience a Farewell Dinner at the Blazin' M Ranch where you will enjoy a hearty **Chuckwagon Supper and Western Stage** Show. 🐼 (B,D) Overnight: Sedona





DAY 6: SEDONA - SCOTTSDALE - FLIGHT HOME

This morning travel to Old Town Scottsdale* where Western storefronts recreate an aura of the past. Later arrive at the Phoenix Airport for your flight home filled with unforgettable memories of your Great Trains & Grand Canyons Tour. **(B)**

*Old Town Scottsdale stop is time permitting.

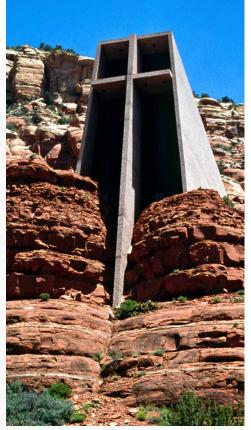


TRAVEL AND SAVE!

The Premier Compass Club rewards our valued guests with special recognition and a Compass Club Loyalty Credit on future tours and cruises.

Guests that have completed a trip will automatically be enrolled and will receive an additional \$100 per person or \$200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or River Cruise. Loyalty Credit is valid for 24 months from your last tour.

For more details and information visit: premierworlddiscovery.com



TOUR ACTIVITY LEVEL Easy 1 2 3 4 Active

HIGHLIGHTS

- ► Two Rail Journeys Grand Canyon Railway Verde Canyon Railroad
- Grand Canyon Nat'l Park
- Oak Creek Canyon
- ▶ Sedona Trolley Tour
- Chapel of the Holy Cross
- Tlaquepaque & Uptown Sedona
- Montezuma Castle
- ▶ Jerome
- Chuckwagon Supper & Show

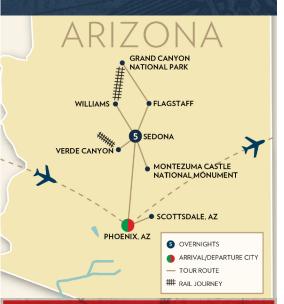
INCLUSIONS

- ▶ 5 Nights Hotel Accommodations
- ▶ 8 Meals (5 Breakfast, 3 Dinners)
- Professional Tour Director
- Motorcoach Transportation
- ▶ Sightseeing per Itinerary
- Admissions per Itinerary
- ▶ Baggage Handling at Hotels

ACCOMMODATIONS

5 Nights - Hilton Sedona Resort, Sedona Courtyard by Marriott, Poco Diablo Resort or Element Sedona. Sedona

On some dates alternate hotels may be used



TOUR RATES: Regular Rate:

Booking Discount*: \$2525 pp double \$2575 pp double

Single Supplement: +\$875

*See Reservation Info for Booking Discount details

RESERVATION FORM (USA) GREAT TRAINS & GRAND CANYONS	Contact Information/Mail Reservation Form to: Custom Holidays • Attn: Christina Werner 7000 Roosevelt, Suite 202 Allen Park, MI 48101		
September 8, 2024			
Booking #173535 (Web Code)	313.388.0448 • info@customholidaysonline.com www.customholidaysonline.com		
Make checks payable to: CUSTOM HOLIDAYS			
Enclosed please find a deposit in the a	amount of \$ (\$400 per person)		
to secure reservations for	# of people.		
Premier's Travel Protection Plan (TPP) (TPP must be purchased with initial deposit)	Yes, I (we) wish to purchase travel protection (TPP)		
Enclosed please find payment in th to secure the Premier's Travel Prote	e amount of \$ (\$295 per person) ection Plan (TPP).		
TOTAL PAYMENT \$			
To avoid change fees, submit full legal	names (first/mid/last) exactly as they appear on the government		
o , o	D used for travel (REAL ID/Passport)		
Legal Name:			
DOB (MM/DD/YY)	Gender M F		
Roommate's Legal Name:			
DOB (MM/DD/YY)	Gender M F		
Street Address	Check if Roommate's address is the sam		
	State ZIP		
Email address			
Mobile Phone#			
Emergency Contact/Tel#			
Notes or TSA/KTN #:			
	Masteriate Discover SMERTAN		
Cardholder Name (If paying by credit	card)		
Credit Card #	Exp Date:		
CVV# Amo	unt to be charged \$		
Credit Card Billing Address:	neck if address is the same as above		
	City		
State	Tel#		

DEPOSIT & FINAL PAYMENT Deposit of \$400 per person is due with Reservation Form to secure reservations. Reservations are taken on a first come, first served basis. Final Payment Due Date is June 25, 2024. *BOOKING DISCOUNT Make your Final Payment by check prior to the Final Payment Due Date & receive **\$100 per couple/\$50 per person Booking Discount!** Initial Deposit can be made by check or credit card to be eligible Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type https://res.premierworlddiscovery.com into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$295 per person (must purchase with Initial Deposit)

Part A – Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the Trip Cancellation Waiver Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of an immediate family member. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled depar-ture for any reason not eligible for cash refund under the TCW (Part A – I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the Trip Cancellation Waiver Fee. The Trip Cancellation Waiver Fee must be paid for with Initial Deposit and is refundable until 180 days prior to departure. The Trip Cancellation Waiver does not cover any single supplement charges due to an individual's traveling companion canceling prior to departure. The Trip Cancellation Waiver is non-transferable and valid for each applicant only. The Trip Cancellation Waiver does not cover any services such as airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.

Part B – Post Departure Travel Protection Plan* provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergen-cy Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismember-ment (\$25,000); Non-Insurance and Emergency Travel Assistance Services** (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: premierworlddiscovery.com/TPP

All Benefits described on this page are for general information basis only. There are certain restrictions, exclusions and limitation that apply to all insurance coverages. Plan benefits, limits and provisions may vary by state jurisdiction.

*NO RISK DEPOSIT - NO CHANGE FEES

Deposits & TPP payments for any Bookings made for this tour are fully refundable until 180 days prior to departure. Should your plans change inside of 180 days you can use the full value (Future Travel Credit**) of your Deposit or TPP on a different program as long as you change plans or let us know prior to the Final Payment Due Date. **FTC's are valid for 12 mos from dep date & non-transferable.

CANCELLATION FEES**

Cancellations not covered by the Travel Protection	
purchased, are subject to the following per pers	on fees:
- Cancel more than 180 days prior to departure:	: Full Refund
- Cancel 179-75 days prior to departure:	Deposit or TPP* is Retained**
- Cancel 74-60 days prior to departure:	25% of total price
- Cancel 59-30 days prior to departure:	50% of total price
- Cancel 29-15 days prior to departure:	75% of total price
- Cancel 14 days or less prior to departure/no sh	nows: No refunds
*If purchased **Future Travel Credit issued for	or Deposit or TPP* value
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RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. Arbitration - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip pertaining to hotel accommodations, sightseeing tours and transportation, hold or other inductor participant. Arbitration is we agree, any and an objutes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

IMPORTANT CONDITIONS/NOTES

Itinerary and hotels are subject to change.





